

**Garant**

**Indexable insert for turning CC.T 120404, for medium machining, Grade: HB7140-2**

**Order data**

Order number	260158 HB7140-2
GTIN	4067263315582
Item class	21G

**Technical description**

Cutting conditions	heavily interrupted
Tool material	Carbide
Feed f	0.1 - 0.4 mm/rev.
Cutting depth $a_p$	0.2 - 4 mm
Cutting speed $v_c$ main application	60 - 200 m/min
Tolerance	M
Coating	coated
Finishing/roughing assignment	Finishing
Grade	HB7140-2
ISO code indexable insert	CCMT 120404

Corner radius	0.4 mm
Chip breaker	VM
Number of changes/inserts	2
Main application	M
Type of product	Indexable insert for turning